# ODORLESS WATER DILUTABLE ACRYLIC PROTECTIVE COATING series 310

Colorificio San Marco SpA gives priority to environmental protection and safety in the workplace. For this reason Colorificio San Marco constantly seeks to improve the quality of its products and their production cycles in order to reduce the overall impact on the environment and ensure quality and safety for customers.

This environmental data sheet shows the environmental information of UNIMARC SMALTO LUCIDO: LCA, LEED and other information.

UNIMARC SMALTO LUCIDO is a high-quality waterborne product based on acrylic resins in aqueuse dispersion and light high stability colouring pigments.

The acrylic resins making up the product give it excellent outdoor resistance, a good degree of light fastness and good filling power, dilatation and adhesion to a wide range of surfaces.

UNIMARC SMALTO LUCIDO does not contain any substances which damage health, it is odourless and not flammable.

Like all the products of the UNIMARC line, it proves easy to apply and features extremely short drying times.

UNIMARC SMALTO LUCIDO is suitable for creating topquality finishes on exterior and interior surfaces made from steel, galvanized sheeting, light alloys, on woodwork, plastic and wall surfaces.

#### LIFE CYCLE ASSESSMENT

Life Cycle Assessment (LCA) is a tool to quantify the environmental impact of a product or service throughout its entire life cycle. The LCA methodology, as defined by ISO 14040/44 [1-2], consists of four phases:

- goal and scope definition
- inventory analysis
- impact assessment
- interpretation

## Goal and scope

The **goal** of this LCA [3] is to provide transparency about the environmental performance of UNIMARC SMALTO LUCIDO, to create improvement options and support environmental communication. The functional unit is 1 kg of paint including packaging, with a spreading rate of 0,184 kg/sqm (average). The **system boundaries** include raw materials, their transportation, processing, packaging, distribution, use and packaging disposal. During the use phase the paint is hand-applied and the associated emissions are insignificant.

### **Inventory analysis**

Primary data are used to the most significant processes, like the paint recipe, packaging and factory consumptions and emissions. Data refer to 2012 and are collected at the Colorificio San Marco's factory located in Marcon (VE). Secondary data originate from the ecoinvent v3 database [4]. The LCA calculations are performed with the LCA software SimaPro 8.0.3 [5].

For further information: Colorificio San Marco Spa - Tel +39 041 4569322 - info@san-marco.it - www.san-marco.com



## ODORLESS WATER DILUTABLE ACRYLIC PROTECTIVE COATING series 310

#### Impact assessment

Life cycle impact assessment has been done with the method PCR product group: UN CPC 3511 2014:5 on paint [6], as indicated in the EPD programme of the International EPD Consortium. This method consists of different environmental indicators including the Carbon Footprint, human toxicity, ecotoxicity, air emissions, water consumption and waste. Table 1 shows the LCA results.

## Life cycle assessment verification

The LCA calculation system of Colorificio San Marco is verified by a third party in conformity with UNI EN ISO 11044:2006 and UNI EN ISO11040:2006 [7]

Table 1: LCA results.

		Unit	Total	Upstream	Core	Downstream
Impact categories	Global Warming (100 yr)	kg CO2 eq	3,217	2,812	0,228	0,176
	Ozone layer depletion (ODPr)	mg CFC-11 eq	0,237	0,205	0,018	0,013
	Photochemical oxidation	g C2H4 eq	1,502	1,453	0,038	0,01
	Acidification	g SO2 eq	27,75	26,06	1,05	0,63
	Eutrophication	g PO4 eq	4,367	3,976	0,24	0,151
	Human toxicity, non-cancer	CTUh * 10-9	0,737	0,709	0,017	0,01
	Human toxicity, cancer	CTUh * 10-9	0,181	0,188	0,005	-0,012
	Ecotoxicity	CTUe * 10-3	29,81	35,92	1,572	-7,679
Waste	Hazardous waste	kg	0,015	0,011	0,000	0,004
	Non hazardous waste	kg	0,621	0,515	0,03	0,076
Air Emissions	VOC	g	0,448	0,427	0,015	0,005
	NMVOC	g	2,036	1,648	0,214	0,174
	SO2	g	19,29	18,7	0,434	0,154
	CO2 (fossil)	kg	2,919	2,535	0,214	0,169
	Methane (fossil)	g	9,361	8,774	0,392	0,195
	methane (biogenic)	g	0,24	0,237	0,003	0
	NOx	9	8,419	6,487	1,039	0,892
Other	Material subjected to recycling	g	80,6	0,06	6,58	73,96
	Blue virtual water	kg	41,68	40,07	1,23	0,36

## Interpretation

The LCA results indicate that the largest contributions come from upstream processes (i.e. raw materials). The Carbon Footprint of UNIMARC SMALTO LUCIDO is  $3.217 \text{ kg CO}_2 \text{ eq}$ . The negative values are caused by the pallet reuse.

For further information: Colorificio San Marco Spa - Tel +39 041 4569322 - info@san-marco.it - www.san-marco.com



## ODORLESS WATER DILUTABLE ACRYLIC PROTECTIVE COATING series 310

#### **LEED**

**LEED** means Leadership in Energy and Environmental Design. It is a voluntary program that provides third-party verification of green buildings. It provides building owners and operators a tool to understand their building's environmental performance and to create healthy indoor spaces.

In order to obtain LEED certification, projects must satisfy prerequisites and earn points (there is a threshold). The number of points the project earns determines its level of LEED certification.

LEED is a certification system that deals with the environmental performance of buildings based on overall characteristics of the project. Although LEED does not certify products and services of individual companies, products and services do play a role and can help projects with credit achievement.

The table below shows UNIMARC SMALTO LUCIDO potential contribution to the different **LEED credits** of the LEED 2009 and LEED v4 (Leadership in Energy and Environmental Design) [8]. Table 2 shows the possible contribution of the paint to potential credits, if used properly.

Table 2: Potential LEED credits.

LEED 2009 Credits	Description	Possible points
MR credit 5	Regional Materials	1-2 points
IEQ credit 3.2	Construction Indoor air quality management plan	1 point
IEQ credit 4.2	Low-Emitting Materials Paints and Coatings	1 point
LEED V4 Credits	Description	Possible points
MR credit	Building Life-Cycle Impact Reduction	1-5 points
IEQ credit	Interior Lighting	1-2 points

More information are available on request

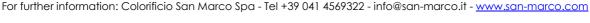
Colorificio San Marco does not guarantee that credits will be obtained by projects pursuing LEED certification. The designer or engineer will need to evaluate and verify if the project complies with the LEED requirements.

#### OTHER INFORMATION

VOC Dir. 2004/42/EC : label [9]

EU limit value (Dir. 2004/42/EC)

Cat. B: glossy coatings for interior walls and ceilings (gloss > 25@60°) (water-base): 100 g/l (2010) Cat. D: Interior/exterior trim and cladding paints for wood, metal or plastic (water-base) 130 g/l (2010) UNIMARC SMALTO LUCIDO Contains max: 100 g/l VOC





## ODORLESS WATER DILUTABLE ACRYLIC PROTECTIVE COATING series 310

### **ECODESIGN INDEX**

Counter of ecodesign activities affecting the coating, accomplished by the company.

N°	Activity item	Date
1	first issue	aug 2014

#### References

- [1] ISO 14040, 2006: Environmental management, Life cycle assessment, Principles and framework. CEN, EN ISO 14040:2006 (www.iso.org).
- [2] ISO 14044, 2006: Environmental management, Life cycle assessment, Requirements and guidelines. CEN, EN ISO 14044:2006 (www.iso.org).
- [3] Colorificio San Marco, LCA project,"Environmental Data Sheet" 2014.
- [4] Ecoinvent, 2013: Database ecoinvent v3. Swiss Centre for Life Cycle Assessment, (www.ecoinvent.ch).
- [5] PRé, 2014: LCA software SimaPro 8.0.3. PRé Consultants, the Netherlands (www.pre-sustainability.com).
- [6] PCR 2014:5. Paints and varnishes and related products. Product Category Rules (PCR) for preparing an environmental product declaration (EPD) for paints and varnishes and related products, the Swedish Environmental Management Council (<a href="https://www.environdec.com">www.environdec.com</a>).
- [7] Verify n. 37585 30 april 2014 CSQA Certificazioni Srl Thiene (VI) Italy
- [8] USGBC, LEED 2009 and LEED v4: Rating System for New Construction and Major Renovations (new.usgbc.org/leed) «RIF\_BBL\_IVEDS» «BBL\_OIEDS»

